

# EasyColor™

Direct to Vinyl (DTV™)

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	100 microns	non adhesive	REACH n° 1907/2006/EU  

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
cotton, polyester, poly/cotton blends, elasthan (not suited for treated and dye sublimated textiles)	45°	50 gf	20 cm/sec	15 seconds	155°C (311°F)	Medium (2,5/3,5 bar)	warm

- Print, cut and peel off excess material
- Remove the print by hand - or with the help of TTD Advanced
- Without TTD = preheat the underplaten for 5 sec. / 155°C.\*
- Place the decoration on the garment (\*without TTD > cover with siliconized paper)
- Apply following the recommended parameters and remove the TTD/siliconized paper warm
- For CRAFT:**
- Let the print dry for 5 minutes.
- Juliet settings: 45° blade, force 6, speed 10
- Silhouette settings: blade 3, force 3, speed 8. - Cricut settings: Everyday iron on
- Home iron: "silk" setting & cover the transfer with parchment-paper & iron for 90 seconds (for an A5)
- Remove the parchment-paper warm

### PRODUCT HIGHLIGHTS

- One-piece designs do not need an application-tape
- Suitable for nearly all common ink-jet-systems
- Variable finish matte or glossy depending on parchment-paper or siliconized paper
- Very fast to weed

\* Due to the large variety of desktop inkjet printers and inks, we highly recommend to perform a test before launching a production. In case of application on white or light-colored 100% cotton clothing, it is recommended to perform a 40°C wash cycle of at least 60 minutes (not inside-out) before wearing the garment.

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 40°C best inside-out	YES best inside-out	YES (synthetic cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on [www.siser.com](http://www.siser.com)  
For further information, please contact our sales office: [info@siser.it](mailto:info@siser.it)



Siser s.r.l.  
Viale della Tecnica, 18  
36100 Vicenza - Italy

Tel. +39 0444.287960  
Fax +39 0444.287959  
[info@siser.it](mailto:info@siser.it)  
[www.siser.com](http://www.siser.com)

r.e.a. vi 171856  
reg. imp. vi n° 14971  
c.s. € 103.300 i.v.  
p.iva 01591490246



Management System  
ISO 9001:2015  
ISO 14001:2015  
[www.tuv.com](http://www.tuv.com)  
ID 9105027958

